



SUPER HIGH SPEED
FULLY AUTOMATIC T-SHIRT BAGS
MAKING MACHINE WITH
SERVO-DRIVE CONTROL

CHAO WEI PLASTIC MACHINERY CO., LTD.

MODEL: **CW-800P-SV** **CW-1000P-SV**

雙伺服控制超高速全自動背心袋專用機

Super High Speed Fully Automatic T-shirt Bags Making Machine With 2 Photo Cells & Double Servo-Drive Control

FEATURES:

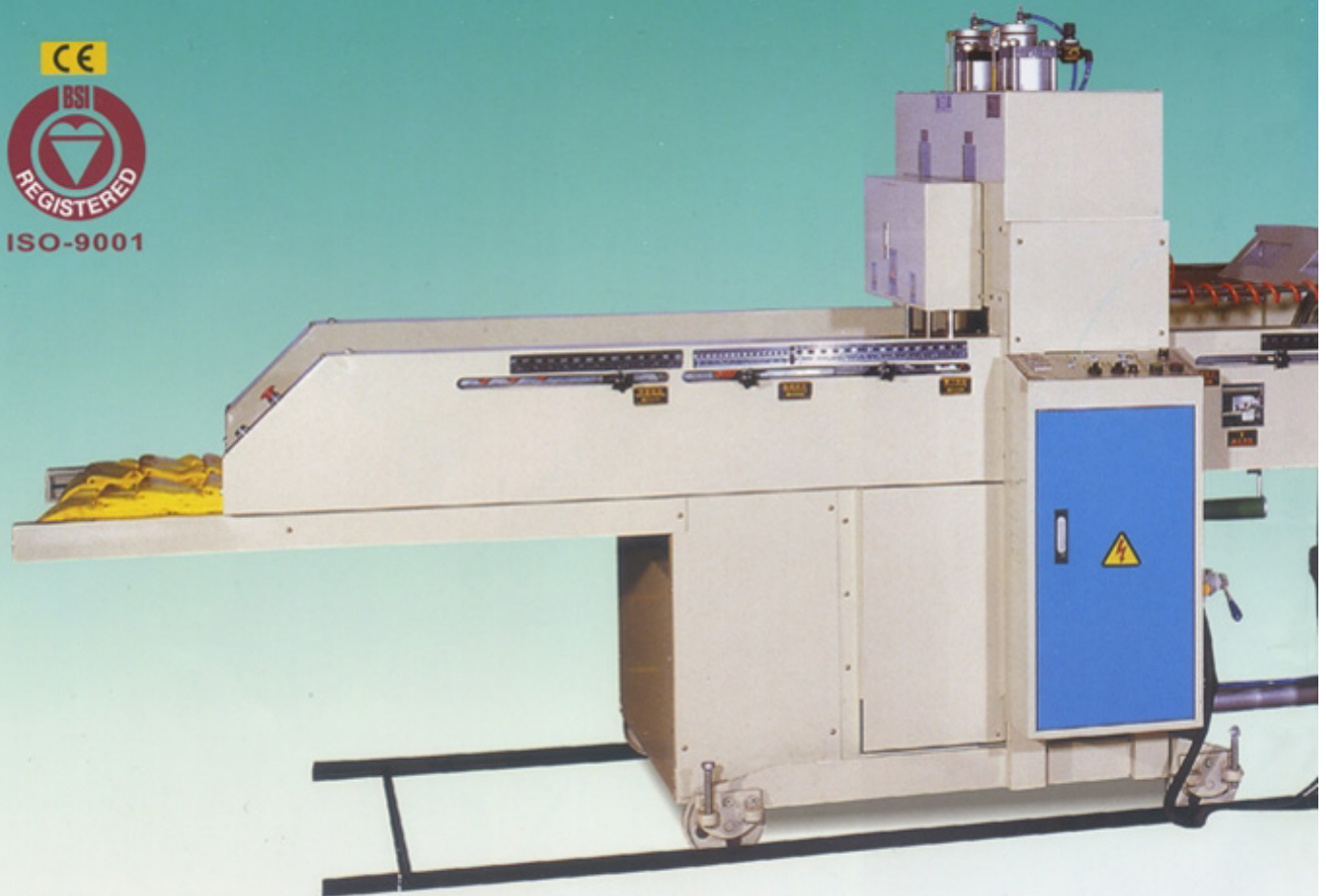
1. Human machine touch screen, simple operation.
2. Servo motor feeding control, high-speed production.
3. Inverter-Motor tension control un-winder, regarding to production speed, brake to change feeding speed. Max, dia of plastic film is 800 mm.
4. Unwind Stand with pneumatic loading device.
5. Air Shaft.
6. Auto-punching bags folding device.
7. The machine adopted plugging type IC circuit auto-controlled system for easy replacement.
8. Punch-out scraps are collected by conveyor for easy disposal.
9. Air blowing out feed system incorporating with bottom smoothing device. Ensure neat bags are stacked for accurate bags gripping and punching.
10. Automatic punching machine use air pressure to push oil hydraulics. Easily operation, without noise fault of hydraulics.

特 點：

1. 人機觸控式螢幕，操作簡單方便。
2. 伺服馬達送料控制，可高速生產控制。
3. 變頻馬達張力控制放料架，依照生產速度，煞車來配合高速生產；放料架之最大料捲直徑 800mm。
4. 氣壓式升降放料架。
5. 氣壓式軸心。
6. 沖床膠袋對折裝置。
7. 全機採用IC電子迴路自動控制，插座式設計，換裝容易。
8. 廢料集中輸送收集，易於整理。
9. 吹氣式出料系統，配合袋底整型設計，集袋整齊，夾取沖孔位置正確。
10. 沖床由氣壓推動油壓，操作容易，無雜音缺點。



ISO-9001

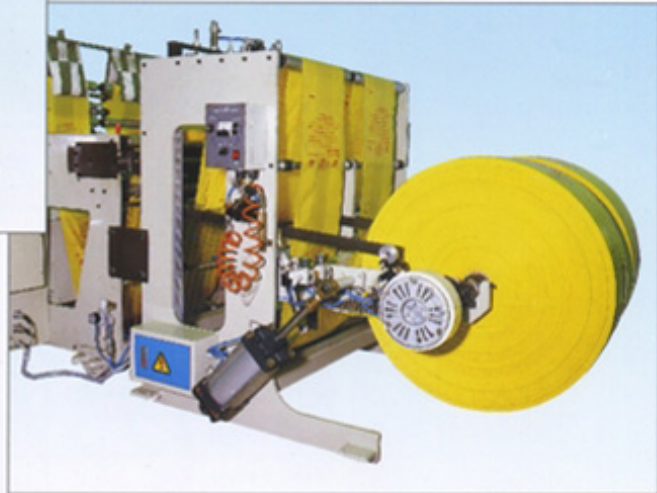




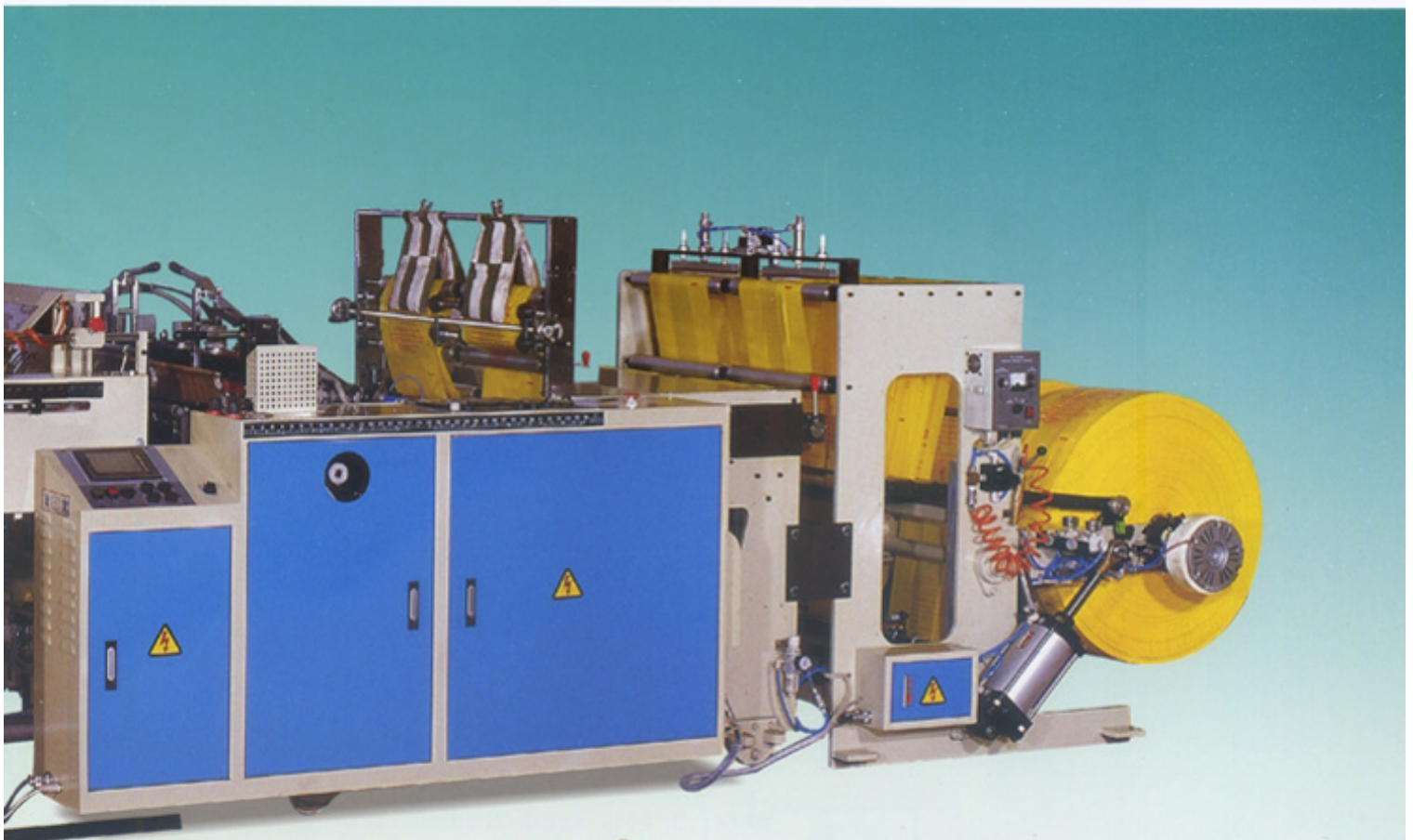
- Stacked bags can be automatically folding in half, doubling the capacity of the stacking table.



- Sealing & cutting section can be turn upward for easy cleaning under safety and easy maintenance.



- Inverter-Motor tension control un-winder, regarding to production speed, brake to change feeding speed. Max, dia of plastic film is 800 mm.
- Unwind Stand with pneumatic loading device.

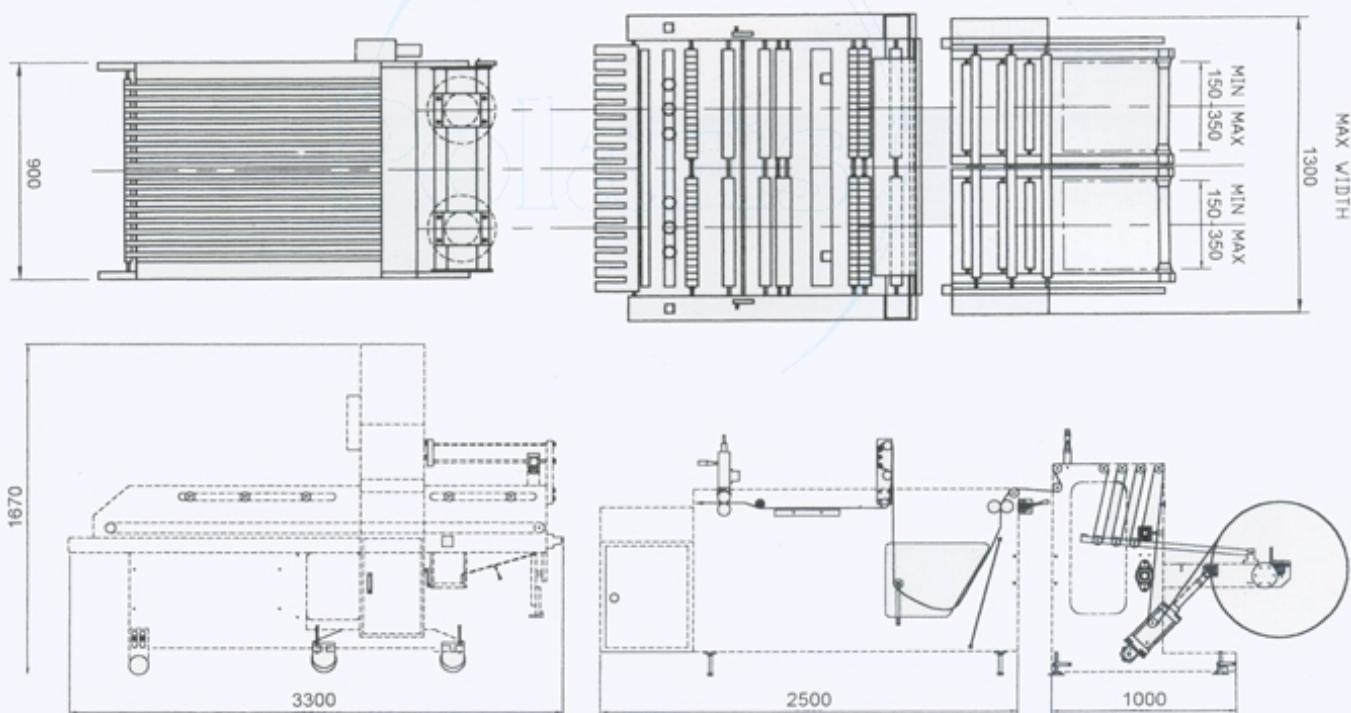


CHAO WEI PLASTIC MACHINERY CO., LTD.

SPECIFICATION: 規 格

型 號 MODEL	CW - 500P - SV	CW - 800P - SV	CW - 1000P - SV
切袋寬 Bag Width (each line)	450 mm × 1	330 mm × 2	430 mm × 2
切袋長 Bag Length (Max.)	300 ~ 700 mm	300 ~ 700 mm	300 ~ 700 mm
生產速度 Production Speed	120 Meter/min ; 200~250 Cycle/min	120 Meter/min ; 200~250 Cycle/min	120 Meter/min ; 200~250 Cycle/min
封切厚度 Converting Thickness	0.010 ~ 0.035 m/m	0.010 ~ 0.035 m/m	0.010 ~ 0.035 m/m
主馬達 Main Motor	2 HP	2 HP	2 HP
電熱 Heater	5 KW	7 KW	8 KW
全台備電 Power Requires	7 KW	10 KW	12 KW
空氣壓力 Air Volume & Pressure	5 kg/cm ² ; 500 Ni/min	7 kg/cm ² ; 700 Ni/min	8 kg/cm ² ; 800 Ni/min
入料尺寸 Max. Reel Diameter	800 mm	800 mm	800 mm
機械尺寸 Dimension L×W×H	650×115×160 (cm)	650×180×160 (cm)	650×200×160 (cm)
機械重量 Machine Weight	1800 kgs	2500 kgs	2600 kgs
裝箱尺寸 Packing L×W×H (cm)	230×120×160; 400×150×176	230×180×160; 400×180×176	230×200×160; 400×200×176
裝箱重量 Gross Weight	2300 kgs	2900 kgs	3100 kgs
Remark	1 Photo Cell	2 Photo Cells	2 Photo Cells

- Linear speed depends on the thickness, the kind of material and the size of the bag.
- Air volume & pressure should always keep 5~7 kg/cm².
- Specification subject to change without notice.



ISO-9001 FM40584

僑偉塑膠機械有限公司 CHAO WEI PLASTIC MACHINERY CO., LTD.

公司: 嘉義縣水上鄉大堀村大堀尾1-12號
NO. 1-12, TA CHUEH WEI, TA CHUEH TSUN, SUEI
SANG HSIANG, CHIA YI HSIEN, 60842 TAIWAN.

TEL: 886-5-2686688 . 2686677

FAX: 886-5-2682288 . 2687821

E-mail: chao.wei@msa.hinet.net

http://www.chaowei.com.tw

Free Machinery CD-Roms are available upon request