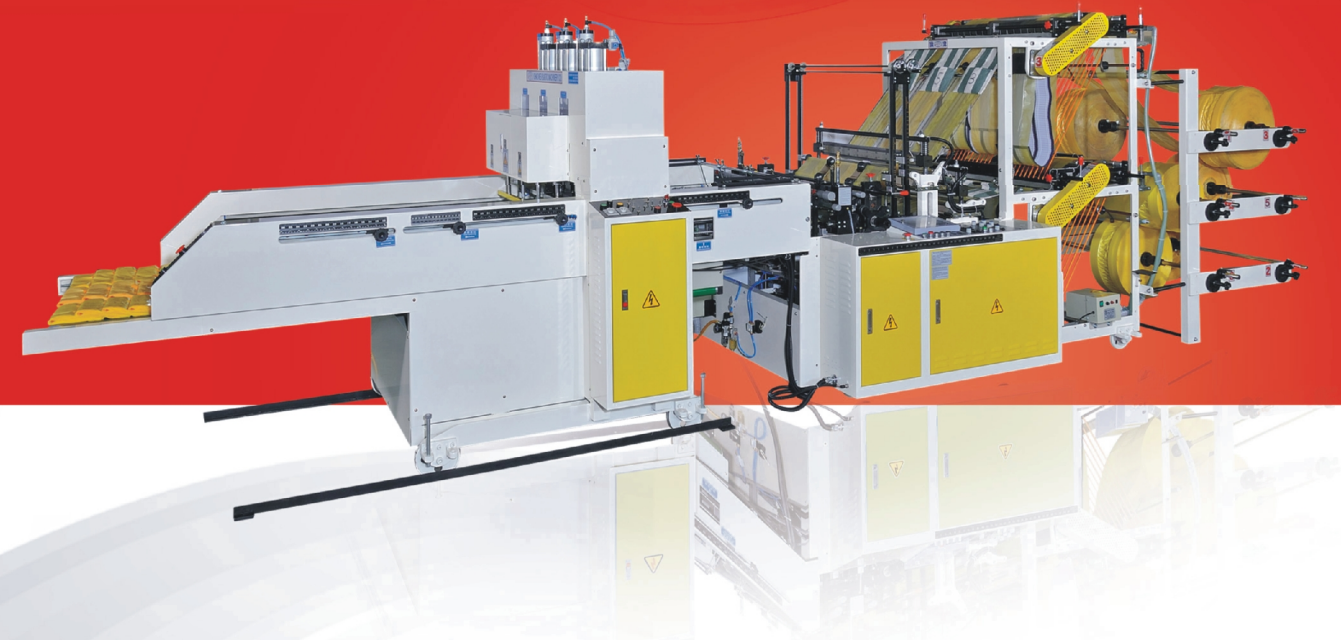




**CHAO WEI**  
PLASTIC MACHINERY CO., LTD

High Speed Cold Cutting T-shirt Bag Making Machine

**CHAO WEI** Made in Taiwan  
Manufacturer of Plastic Bag Making Machines



僑偉塑膠機械有限公司  
CHAO WEI PLASTIC MACHINERY CO., LTD

E-mail : sales@chaowei.tw

Website : www.chaowei.com.tw

Tel : +886-5-268-6688

Fax : +886-5-268-2288

Address : No. 1-12, Ta Chueh Wei, Ta Chueh Tsun,  
Suei Sang Hsiang, Chia Yi Hsien, 608002, Taiwan  
公司 : 608002 嘉義縣水上鄉大堀村大堀尾1-12號



[www.chaowei.com.tw](http://www.chaowei.com.tw)

E-mail: sales@chaowei.tw





## Bag Making Machine

Since 1980's, CHAO WEI PLASTIC MACHINERY CO., LTD. aims to be a specialist in designing and manufacturing a wide variety of plastic bag making machines. We are dedicated to enhance machine function and to create new performance that will meet customers' production efficiency and profitability.

Best Choice & Final Decision.

Made in Taiwan. We have more than 38 years' experience and ISO9001 & CE certified. Our whole manufacturing process is done in Taiwan to make long lasting machines which are equipped with high quality components from Japan and Germany and the reason why Chao Wei machines have been and are being sold to more than 150 countries all over the world.

Main Products:

T-shirt Bag Making Machine, Bottom Sealing Bag Making Machine, Perforated Bags On Roll Machine, Side Sealing Machine and whole plant equipment.

CHAO WEI PLASTIC MACHINERY CO., LTD



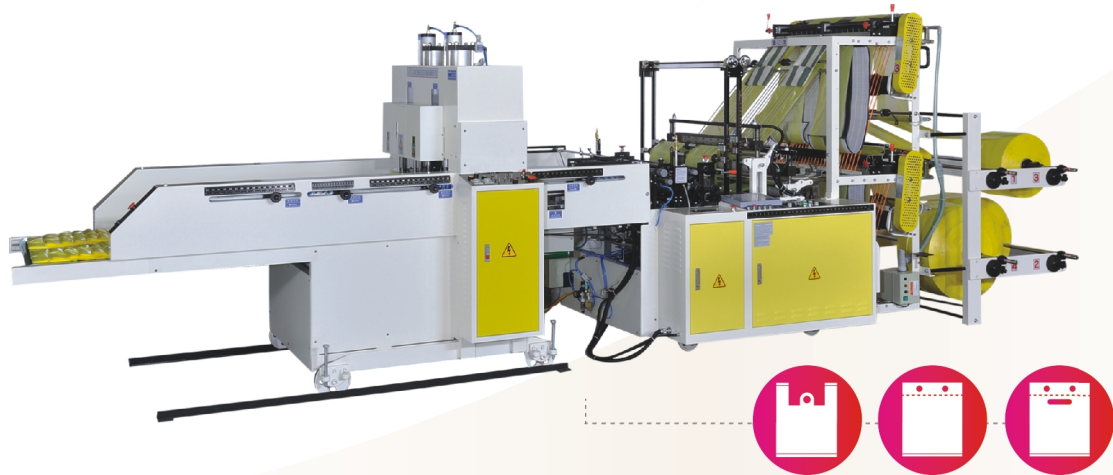
## Bag Making Machine





# CWA2+P

High Speed Double Layers 4 Rolls T-shirt Bag Making Machine



CWA2+P is a double layers 4 rolls servo driven machine for high output production of maximum 500 non-printed T-shirt bags/min with an integrated in-line automatic punching unit.

### Main features of the machine are as follows:

- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.

MODEL	CWA2+P-800	CWA2+P-1000
Bag Width (mm)	200 ~ 350 x 4	250 ~ 450 x 4
Bag Length (mm)	300 ~ 600	350 ~ 650
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 4	Max. 125 x 4
Power Required (kW)	6	6.5
Air Volume Air Pressure	600 L/min 6 kg/cm <sup>2</sup>	600 L/min 6 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	660 x 170 x 200	660 x 190 x 200
Packing L x W x H (cm)	245 x 180 x 210 330 x 170 x 220	245 x 200 x 210 330 x 190 x 220
Net Weight (kg)	2400	2500
Gross Weight (kg)	3000	3100



# CWA2+6+P

High Speed Double Layers 6 Rolls T-shirt Bag Making Machine



CWA2+6+P is a double layers 6 rolls servo driven machine for high output production of maximum 750 non-printed T-shirt bags/min with an integrated in-line automatic punching unit.

**Main features of the machine are as follows:**

- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.

MODEL	CWA2+6+P-800	CWA2+6+P-1000
Bag Width (mm)	150 ~ 230 x 6	200 ~ 300 x 6
Bag Length (mm)	250 ~ 550	300 ~ 600
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 6	Max. 125 x 6
Power Required (kW)	5.5	6
Air Volume Air Pressure	600 L/min 6 kg/cm <sup>2</sup>	600 L/min 6 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	680 x 170 x 200	680 x 190 x 200
Packing L x W x H (cm)	258 x 180 x 210 330 x 170 x 220	258 x 200 x 210 330 x 190 x 220
Net Weight (kg)	2700	2800
Gross Weight (kg)	3100	3200



# CWA2+8+P

High Speed Double Layers 8 Rolls T-shirt Bag Making Machine



CWA2+8+P is a double layers 8 rolls servo driven machine for high output production of maximum 1,000 non-printed T-shirt bags/min with an integrated in-line automatic punching unit.

### Main features of the machine are as follows:

- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.

MODEL	CWA2+8+P-800	CWA2+8+P-1000
Bag Width (mm)	120 ~ 170 x 8	150 ~ 220 x 8
Bag Length (mm)	250 ~ 500	250 ~ 550
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 8	Max. 125 x 8
Power Required (kW)	5.5	6
Air Volume Air Pressure	700 L/min 6 kg/cm <sup>2</sup>	700 L/min 6 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	680 x 170 x 200	680 x 190 x 200
Packing L x W x H (cm)	258 x 190 x 210 330 x 200 x 220	258 x 210 x 210 330 x 220 x 220
Net Weight (kg)	2800	3000
Gross Weight (kg)	3200	3400







# CWA2+ATP

Fully Automatic High Speed Double Layers 4 Rolls T-shirt Bag Making Machine with Automatic Packing Unit



Auto Packing

CWA2+ATP is a state-of-the-art double layers 4 rolls servo driven machine for high output production of maximum 500 non-printed T-shirt bags/min with integrated in-line automatic punching and packing units to reduce labor costs and also solve the problem of manpower shortage. Packing film material can be either HDPE (0.02~0.04 mm), LDPE (0.03~0.05 mm) or PP (0.03~0.05 mm).

### Main features of the machine are as follows:

- In-line automatic packing unit by servo motors for packing of T-shirt bags precisely and to reduce labor costs.
- Two sets German made SICK photocells for 2 lines outer printed packing bags.
- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.

MODEL	CWA2+ATP-800	CWA2+ATP-1000
Bag Width (mm)	250 ~ 320 x 4	330 ~ 420 x 4
Bag Length (mm)	260 ~ 580	260 ~ 580
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 4	Max. 125 x 4
Width of Outer Bag (mm)	270 ~ 340	350 ~ 440
Diameter of Outer Bag Roll (mm)	Max. 500	Max. 500
Packing Speed (Packs/line/min)	Max. 6 x 2 Lines	Max. 6 x 2 Lines
Thickness/Layer of Outer Bag (mm)	0.02 ~ 0.05	0.02 ~ 0.05
Power Required (kW)	15	17
Air Volume Air Pressure	1000 L/min 7 kg/cm <sup>2</sup>	1000 L/min 7 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	870 x 170 x 230	870 x 190 x 230
Packing L x W x H (cm)	245 x 190 x 210 330 x 200 x 220 260 x 180 x 245	245 x 210 x 210 330 x 220 x 220 260 x 200 x 245
Net Weight (kg)	3200	3500
Gross Weight (kg)	3800	4100





# CWA2+6+ATP

Fully Automatic High Speed Double Layers 6 Rolls T-shirt Bag Making Machine with Automatic Packing Unit



Auto Packing

CWA2+6+ATP is a state-of-the-art double layers 6 rolls servo driven machine for high output production of maximum 750 non-printed T-shirt bags/min with integrated in-line automatic punching and packing units to reduce labor costs and also solve the problem of manpower shortage.

Packing film material can be either HDPE (0.02~0.04 mm), LDPE (0.03~0.05 mm) or PP (0.03~0.05 mm).

### Main features of the machine are as follows:

- In-line automatic packing unit by servo motors for packing of T-shirt bags precisely and to reduce labor costs.
- Three sets German made SICK photocells for 3 lines outer printed packing bags.
- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.

MODEL	CWA2+6+ATP-800	CWA2+6+ATP-1000
Bag Width (mm)	150 ~ 210 x 6	220 ~ 280 x 6
Bag Length (mm)	260 ~ 580	260 ~ 580
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 6	Max. 125 x 6
Width of Outer Bag (mm)	170 ~ 230	240 ~ 300
Diameter of Outer Bag Roll (mm)	Max. 500	Max. 500
Packing Speed (Packs/line/min)	Max. 6 x 3 Lines	Max. 6 x 3 Lines
Thickness/Layer of Outer Bag (mm)	0.02 ~ 0.05	0.02 ~ 0.05
Power Required (kW)	15	17
Air Volume Air Pressure	1000 L/min 7 kg/cm <sup>2</sup>	1000 L/min 7 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	900 x 170 x 230	900 x 190 x 230
Packing L x W x H (cm)	258 x 190 x 210 330 x 200 x 220 260 x 180 x 245	258 x 210 x 210 330 x 220 x 220 260 x 200 x 245
Net Weight (kg)	3500	3800
Gross Weight (kg)	4100	4400



# CWA2+8+ATP

Fully Automatic High Speed Double Layers 8 Rolls T-shirt Bag Making Machine with Automatic Packing Unit



CWA2+8+ATP is a state-of-the-art double layers 8 rolls servo driven machine for high output production of maximum 1,000 non-printed T-shirt bags/min with integrated in-line automatic punching and packing units to reduce labor costs and also solve the problem of manpower shortage.

Packing film material can be either HDPE (0.02~0.04 mm), LDPE (0.03~0.05 mm) or PP (0.03~0.05 mm).

### Main features of the machine are as follows:

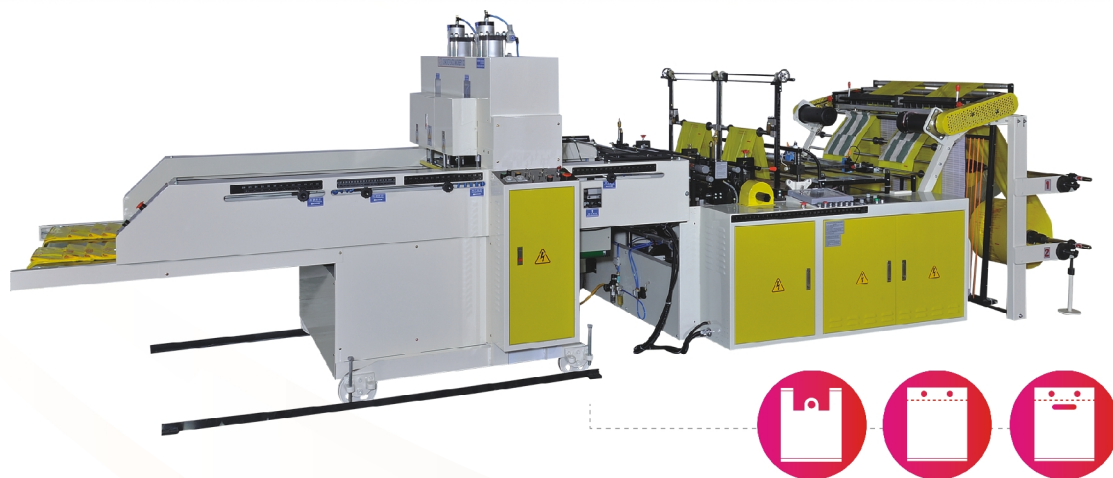
- In-line automatic packing unit by servo motors for packing of T-shirt bags precisely and to reduce labor costs.
- Four sets German made SICK photocells for 4 lines outer printed packing bags.
- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.

MODEL	CWA2+8+ATP-800	CWA2+8+ATP-1000
Bag Width (mm)	120 ~ 150 x 8	150 ~ 200 x 8
Bag Length (mm)	260 ~ 500	260 ~ 550
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 8	Max. 125 x 8
Width of Outer Bag (mm)	140 ~ 170	170 ~ 220
Diameter of Outer Bag Roll (mm)	Max. 500	Max. 500
Packing Speed (Packs/line/min)	Max. 6 x 4 Lines	Max. 6 x 4 Lines
Thickness/Layer of Outer Bag (mm)	0.02 ~ 0.05	0.02 ~ 0.05
Power Required (kW)	15	17
Air Volume Air Pressure	1000 L/min 7 kg/cm <sup>2</sup>	1000 L/min 7 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	900 x 170 x 230	900 x 190 x 230
Packing L x W x H (cm)	258 x 190 x 210 330 x 200 x 220 260 x 180 x 245	258 x 210 x 210 330 x 220 x 220 260 x 200 x 245
Net Weight (kg)	3600	4000
Gross Weight (kg)	4200	4600



# CWA1+P

High Speed Single Layer 2 Rolls T-shirt Bag Making Machine with 1 Photocell



CWA1+P is a single layer servo driven machine for production of maximum 250 T-shirt bags/min by 2 lines non-printed bags or 1 line printed and 1 line non-printed bags, with an integrated in-line automatic punching unit.

**Main features of the machine are as follows:**

- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- One set German made SICK photocell for 1 line accurate printed bags.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed. 2. Film is finished or broken. 3. Temperature below the setting. 4. Print is not at correct position.

MODEL	CWA1+P-500	CWA1+P-800	CWA1+P-1000
Bag Width (mm)	200 ~ 450 x 1	200 ~ 350 x 2	250 ~ 450 x 2
Bag Length (mm)	300 ~ 650	300 ~ 600	350 ~ 650
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 1	Max. 125 x 2	Max. 125 x 2
Power Required (kW)	4.5	5	5.5
Air Volume Air Pressure	600 L/min 6 kg/cm <sup>2</sup>	600 L/min 6 kg/cm <sup>2</sup>	600 L/min 6 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	700 x 125 x 200	700 x 170 x 200	700 x 190 x 200
Packing L x W x H (cm)	240 x 160 x 180 330 x 160 x 220	240 x 180 x 180 330 x 180 x 220	240 x 200 x 180 330 x 200 x 220
Net Weight (kg)	2000	2300	2400
Gross Weight (kg)	2400	2900	3000
Remark	1 Photocell 1 Line	1 Photocell 2 Lines	1 Photocell 2 Lines



# CWAA+P

High Speed Single Layer 2 Rolls T-shirt Bag Making Machine with 2 Photocells



CWAA+P is a single layer servo driven machine for production of maximum 250 T-shirt bags/min by 2 lines printed or non-printed bags, with an integrated in-line automatic punching unit.

### Main features of the machine are as follows:

- Two sets Japan made YASKAWA servo motors and servo drives control bag lengths precisely and stable speed, reducing electric consumption.
- Bag lengths and production speed can be set easily on the touch screen.
- Two sets German made SICK photocells for 2 lines accurate printed bags.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.
  4. Print is not at correct position.

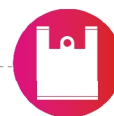
MODEL	CWAA+P-800	CWAA+P-1000
Bag Width (mm)	150 ~ 330 x 2	200 ~ 430 x 2
Bag Length (mm)	300 ~ 600	350 ~ 650
Thickness/Layer (mm)	0.008 ~ 0.03	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 2	Max. 125 x 2
Power Required (kW)	6	6.5
Air Volume Air Pressure	600 L/min 6 kg/cm <sup>2</sup>	600 L/min 6 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	700 x 170 x 200	700 x 190 x 200
Packing L x W x H (cm)	255 x 180 x 180 330 x 180 x 220	255 x 200 x 180 330 x 200 x 220
Net Weight (kg)	2300	2400
Gross Weight (kg)	2900	3000
Remark	2 Photocells 2 Lines	2 Photocells 2 Lines





# CWA2+12+P

High Speed Double Layers 12 Rolls T-shirt Bag Making Machine



CWA2+12+P is a double layers 12 rolls servo driven machine for high output production of maximum 1,500 non-printed T-shirt bags/min with an integrated in-line automatic punching unit.

**Main features of the machine are as follows:**

- Japan made YASKAWA servo motor and servo drive control bag length precisely and stable speed, reducing electric consumption.
- Bag length and production speed can be set easily on the touch screen.
- Individual back feeding devices for stable tension of plastic films.
- Hot pins for stacking of bags.
- In-line automatic punching unit with bags folding device, uses hydra-pneumatic cylinders for fast and precise punching of bags' handles.
- Punched-out scraps are collected by conveyor for recycling.
- Machine stops automatically when:
  1. Bags jammed.
  2. Film is finished or broken.
  3. Temperature below the setting.

MODEL	CWA2+12+P-1000
Bag Width (mm)	100 ~ 120 x 12
Bag Length (mm)	220 ~ 500
Thickness/Layer (mm)	0.008 ~ 0.03
Production Speed (cycles/min)	Max. 125 x 12
Power Required (kW)	6.5
Air Volume Air Pressure	700 L/min 6 kg/cm <sup>2</sup>
Dimensions L x W x H (cm)	700 x 190 x 200
Packing L x W x H (cm)	230 x 200 x 220 360 x 210 x 220
Net Weight (kg)	3000
Gross Weight (kg)	3400